













## VI. CONCLUSION

The aim of this paper was to investigate the suitability of using artificial neural networks (ANN) for the prediction of biodiesel kinetic viscosity from its chemical composition. To train the network, experimental data was collected from more than 120 peer reviewed paper published in recognized journal, conferences and reports. Altogether, 352 data sets which included biodiesel chemical compositions and corresponding kinematic viscosity at 40 °C of biodiesel were collected. The collected data comprises biodiesels (fatty acid methyl esters) from 55 different feedstocks, 5 biodiesel-biodiesel blends and 59 pure methyl esters. In the training stage, to define the output accurately, the number of neurons in hidden layer and learning algorithm was optimized using trial and error methods. The best network for this study was a standard back propagation (BP) neural network model with LM algorithms and 45 neurons in hidden layer. The performance of the developed ANN prediction model was evaluated by prediction with the 25 data sets which were not used in the training process. The network produced the predicted results in good argument to the experimental ones. The overall results show that the networks can be used as an alternative way for predicting kinematic viscosity of biodiesel at different temperature conditions. The absolute fraction of variance (R<sup>2</sup>), Root-Mean-Squared (RMS) and maximum average error percentage (MAEP) was values were found 0.93, 0.18 cSt and 4.65% respectively which is within an acceptable range of accuracy. The results of this study also show that an ANN has the ability to learn and generalize a wide range of experimental conditions. Therefore, the usage of ANNs may be recommended to optimize the chemical composition of biodiesels to optimize fuel quality for internal combustion engine application. However the network should be further improved by including additional robust data set during the training process.

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